

63-72 Rear Frame Crossmember

PN: 6372-C10-RFC

Recommended Tools:

- Safety glasses
- Sanding Disc / Air Chisel
- Center Punch
- Hammer

Included Parts

- Crossmember (1)
- 3/8" x 1" Bolt (6)
- 3/8" Lock Nut (6)
- 3/8" Washer (16)

Installation:

1. To remove the factory rear frame crossmember locate and remove the 4 factory rivets. **(Image 1)** This can be done by using a sanding disc or an air chisel. **(Image 2)**



Image 1



Image 2

2. Once the head of the rivet is removed you can take your center punch and hammer the rest of the rivet out of the hole.

3. Now that the factory rivets are removed you can remove the factory crossmember.

4. 2 new 3/8" holes will need to be drilled into the top of the frame. Measuring 2 1/2-inches back from the center of the factory holes on either side of the frame drill a 1/4" pilot hole, then use a 3/8" drill bit to finish out the new holes. **(Image 3)**



Image 3



5. The new Tinworks rear frame crossmember can now be installed using the factory mounting holes utilizing the new 3/8" grade 8 hardware. **(Image 4)**

Image 4

6. Torque the 3/8" hardware to 33 FT-LBS

7. Pat yourself on the back and grab a drink, you have successfully completed your install!!!