

## **63-87 Transmission Crossmember**

**PN: 63-72C10SB-TC**

### **Recommended Tools:**

- Safety Glasses
- 9/16" wrench and Socket
- 3/4" Wrench and Socket
- Torque Wrench

### **Included Parts:**

- Transmission Crossmember (1)
- Transmission Crossmember Ends (2)
- 1/2" x 1-1/2" Bolt (8)
- 1/2" Lock nut (8)
- 1/2" Washer (16)
- 3/8" x 1" Bolt (8)
- 3/8" Lock Nut (8)
- 3/8" Washer (16)
- Poly Urethane Transmission Mount (1)

### **Installation:**

1. To remove the factory transmission crossmember locate and remove the 8 factory bolts. The factory Transmission crossmember can then be removed.

2. Please note, there are multiple holes on the frame which holes are used will be determined by the motor and transmission setup being used.

3. The crossmember ends can be bolted into place, making sure the half circle notch is facing forward, install the 3/8" grade 8 hardware loosely. **(Image 1)**



**Image 1**



**Image 2**

4. Loosely bolt the crossmember into place with the logo orientated on the passenger side of the frame with the 1/2" grade eight hardware.

**(Image 2)**

5. Install the transmission mount to the crossmember first and then to the transmission. The transmission crossmember and ends can now be tightened. **(Image 3)**



**Image 3**

6. Torque the 3/8" Hardware to 33 FT-LBS and the 1/2" hardware to 80 FT-LBS.

7. Pat yourself on the back and grab a drink, you have successfully completed your install!!!