

Core Support Crossmember

PN: 6772-C10-CSC

Recommended Tools:

- Safety Glasses
- Sanding Disc / Air Chisel
- Center Punch
- Hammer

Included parts:

- Core Support Crossmember
- 3/8 x 1" Bolt (x4)
- 3/8 washer (x8)
- 3/8 Lock Nut (x4)

Kit Installation:



Image 1

1. To Remove the factory core support crossmember locate the four rivets (**Image 1**). This can be done by using a sanding disc or an air chisel. (**Image 2**)



Image 2

2. Once the head of the rivet is removed you can take your center punch and hammer the rivet out of the hole. **(Image 3)**



Image 3

3. Now that the (4) factory rivets are out, the stock crossmember can be removed.

4. Install the new Tinworks crossmember between the rails re-using the factory holes. The logo will be orientated to the driver side of the frame.

5. Insert the new grade 8 hardware and torque to 33 FT-LBS **(Image 4)**

6. Pat yourself on the back and grab a drink, you have successfully completed your install!!!



Image 4