

## **73-87 Core Support Crossmember**

**PN: 7387-SB-CSC**

### **Recommended Tools:**

- Safety Glasses
- Sanding Disc / Air Chisel
- Center Punch
- Hammer
- 9/16" Wrench and Socket

### **Included Parts**

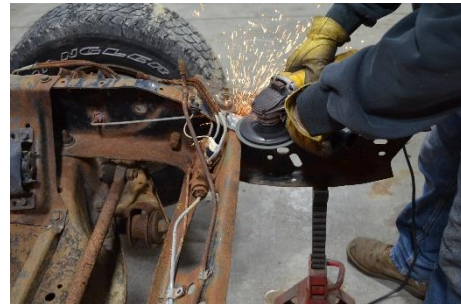
- Core Support Crossmember
- 3/8" x 1" Bolt (4)
- 3/8" Lock Nut (4)
- 3/8" Washer (8)

### **Installation:**

1. To Remove the factory core support crossmember locate the four rivets (**Image 1**). This can be done by using a sanding disc or an air chisel. (**Image 2**)



**Image 1**



**Image 2**

2. Once the head of the rivet is removed you can take your center punch and hammer the rivet out of the hole.



**Image 3**

3. Now that the (4) factory rivets are out, the stock crossmember can be removed.

4. Install the new Tinworks crossmember between the rails re-using the factory holes. The logo will face the front of the truck. (**Image 3**)

5. Insert the new grade 8 hardware and torque to 33 FT-LBS

6. If your truck has a brake proportioning valve you can now mark and drill the holes into the core support crossmember if desired. **(Image 4)**



**Image 4**

7. Pat yourself on the back and grab a drink, you have successfully completed your install!!!